MOTION & CONTROL™
NSK

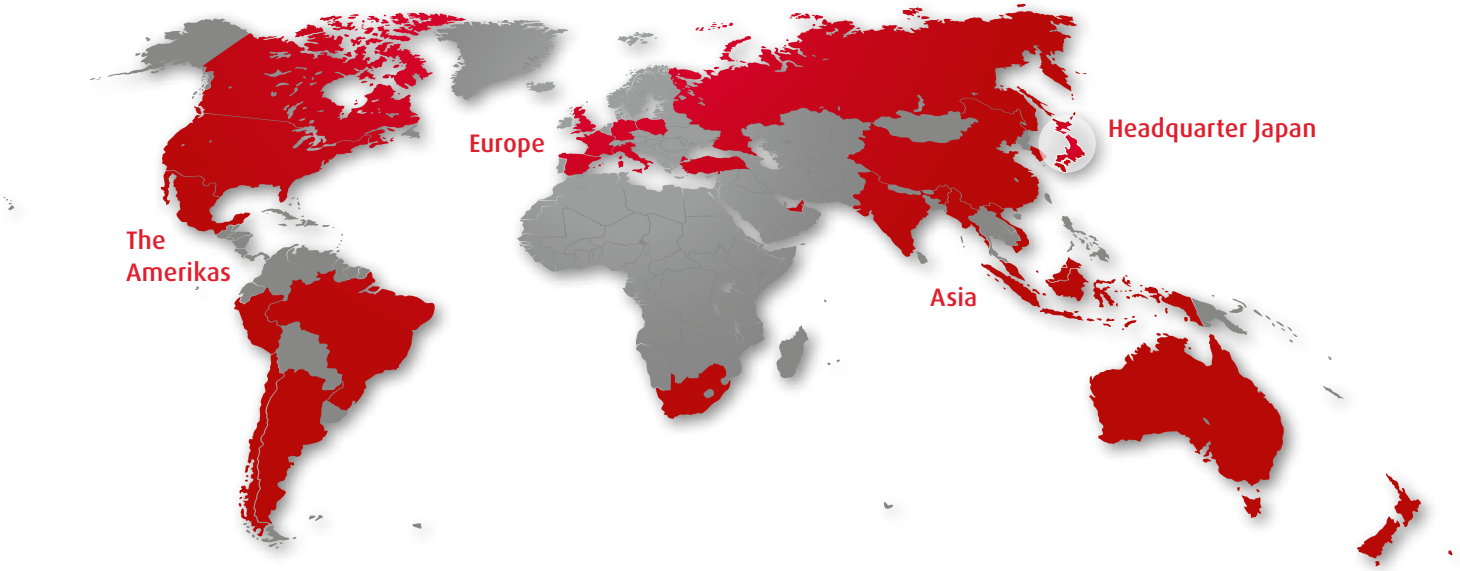
LINEAR GUIDES
NH SERIES, NS SERIES



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Our most important product: Our customers' statisfaction

We are among the leading manufacturers for rolling bearings, linear technology components and steering systems worldwide. We can be found on almost every continent – with production facilities, sales offices and technology centres – because our customers appreciate short decision-making channels, prompt deliveries and local service.



The NSK Company

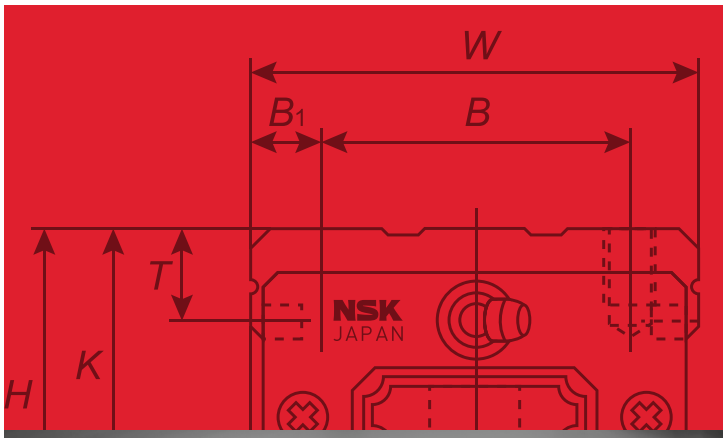
NSK commenced operations as the first Japanese manufacturer of rolling bearings back in 1916. Ever since, we have been continuously expanding and improving not only our product portfolio but also our range of services for various industrial sectors. In this context our worlwide research and production facilities are linked together in a global network. Here we concentrate not only on the development of new technologies, but also on the continuous optimisation of quality – at every process stage. Among other things, our research activities include product design, simulation applications using a variety of analytical systems and the development of different steels and lubricants for rolling bearings.

More about NSK under: www.nskeurope.com

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NSK SUPPORT – CUSTOMISED BENEFITS

For your customised rotating or linear solutions with NSK you can rely on the optimum interaction of a wide spectrum of products and a range of engineering and other added value services. To do so, we work closely with you as a partner and provide detailed industry expertise, intensive project management and comprehensive support, such as technical calculations, analysis and training. We aim to offer you the ideal motion solution anytime to give you a crucial step ahead among the market.







RESEARCH & DEVELOPMENT
- Product design
- Component analysis
- Applications simulation
- Material technologies

PROJECT MANAGEMENT
- Detailed calculation tools for
  - Fatigue life
  - Static system verfication
  - Load distribution
  - System deflection
- Lubrication and seal designs
- Test centre
- Project Management

AFTER SALES
- Global customer service
- Logistic concepts
- Training
- Failure analysis/troubleshooting

Features of NH and NS Series

Using NSK's cumulated knowledge and state of the art technology, a new series of standard linear guides has been designed. Based on the LH and LS series which were characterised by high reliability and performance, NSK has achieved a significant increase in durability. Inheriting features such as random matching and the NSK K1 lubrication unit, this new series of linear guides can be used in numerous industrial applications.

1. Excellent durability

Super-long life, twice as long as compared with the conventional series

Compared to the conventional LH and LS series, a load rating 1.3 times greater and a lifetime two times longer have been achieved. These improvements allow the design of machines with longer lifetime and reliability, and also allow the opportunity to downsize while retaining or even improving the original lifetime.

Maintenance-free

The NSK K1 unit (optional), which has an excellent track record in a wide range of application types, assures long term maintenance free operation. As well as maintenance savings, the K1 unit is also environmentally friendly.

What is "NSK K1" lubrication unit?

NSK K1 is a lubrication device which combines oil and resin in a single unit. The porous resin contains a large amount of lubrication oil. Through contact between the surface of the K1 unit and the rail raceway close to the ball contact point, the NSK K1 unit constantly supplies fresh oil to where it is needed most.

2. Easy-to-use "Standard Linear Guides"

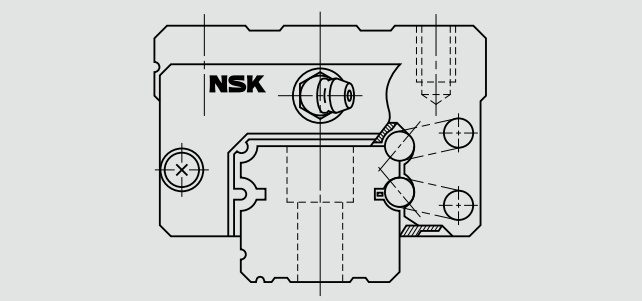
Random matching (interchangeable) types are available

Rails and ball slides can be selected in any combination. Random matching is available for all models. Various combinations of different ball slide types, accuracy grades and preload can be made. Short delivery times are also available.

Robust design to absorb mounting errors

Similar to a DF arrangement using angular contact ball bearings, the self aligning capability of the new NH and NS series is high, as the intersection point of the contact lines of the ball and grooves is inside the slider, and thus reduces moment rigidity (Fig. 1). This allows the linear guide to accept greater errors in installation, and results in less effort in achieving a high precision when mounting the linear guide.

Fig. 1



Abundant options

Abundant options are available, including an NSK K1 lubrication unit, double seal, protector, surface treatment, etc. We offer the configuration best suited to the customer's needs.

All mounting dimensions are the same as those for the LH and LS Series

All mounting dimensions such as the mounting height, mounting width, mounting hole diameter/pitch of the linear guide etc., of the new NH series are identical to those of the conventional LH series. The mounting dimensions of the NS series are also identical to the conventional LS series. Therefore the new NH/NS series is fully interchangeable, and no design changes are required.

Enhanced performance – Revised K1-L for better results in your machine

In 1996, NSK became the first linear guide company to develop a long-term maintenance-free solution: the K1. After more than 20 years of success in the market, we present the revised version of our time-proven K1 lubrication unit with even better results.

New outstanding characteristics:

Increased supply of lubrication oil due to newly developed material

* Life is increased by 1.8 times compared to current K1 material

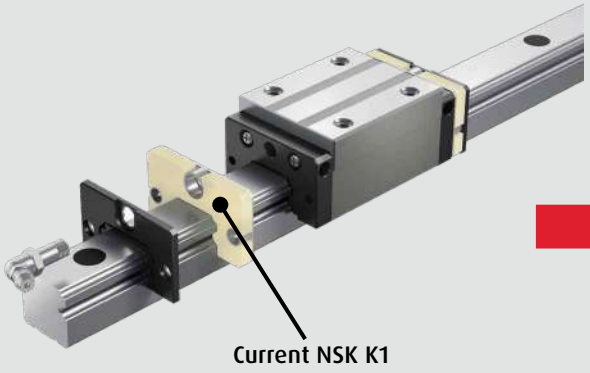
Lower friction force of the slider

› 20% reduction of friction force through improved rail-contact design

Casing around advanced NSK K1-L

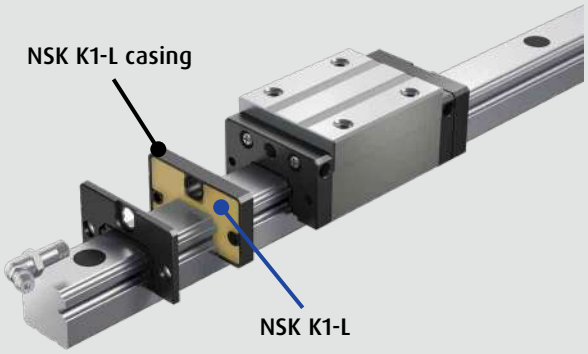
› Prevents oil leakage while protecting oiled components from damage

Current NSK K1 Lubrication Unit



Oil share is 70% of total weight of K1

Advanced Lubrication Unit NSK K1-L



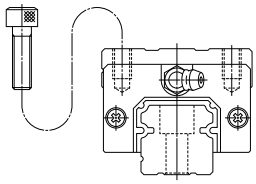
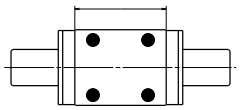
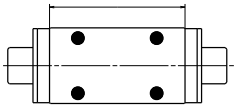
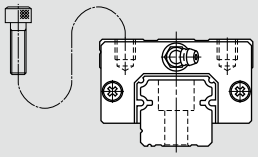
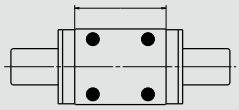
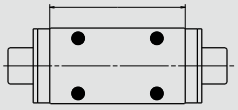
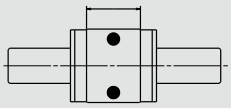
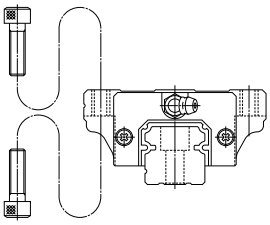
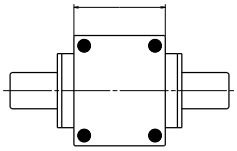
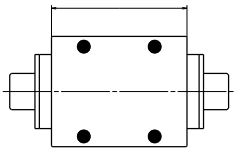
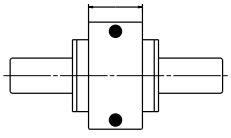
Maintains lubrication by optimising the resin content ratio and achieves 85% oil share of total weight of NSK K1-L.
Controls the amount of lubrication oil released per hour to double the oil supply period

Specifications

1. Ball Slide Shape

- Two types of ball slides are available:
  - Square type with tapped holes
  - Flanged type
- For the square type, a compact, low-profile model is also available.
- On the mounting holes of the flange type, the tapped part is used to fix the ball slide from the top surface, while the minor diameter can be used as a bolt hole for mounting from the bottom. This enables mounting from either direction, top or bottom.
- The ball slide length is available in three lengths: standard high-load, long super-high load or short medium-load. The ball slide length differs, depending on the type. Please refer to the dimension table.

Fig. 2 Ball slide shape

Ball Slide Shape	Shape/installation method	Type (Upper row: Rating; Lower row: Ball slide length)		
		High-load Type	Super-high-load type	Medium-load-type
		Standard	Long	Short
AN BN		AN  For NH	BN  For NH	
AL BL CL		AL  For NH/NS	BL  For NH	CL  For NS
EM GM JM		EM  For NH/NS	GM  For NH	JM  For NS

2. Maximum Rail Length

› Table 1 shows the limitations of rail length (maximum length).
› Depending on the required accuracy grade, the available maximum rail length may be shorter than that shown in Table 1.

Table 1 Length limitations of rails

Unit: mm

Series	Material	Size							
		15	20	25	30	35	45	55	65
NH	Special high carbon Steel	3980	3960	3960	4000	4000	3990	3960	3900
	Stainless steel	1800	3500	3500	3500				
NS	Special high carbon steel	3980	3960	3960	4000	4000			
	Stainless steel	1800	3500	3500	3500	3500			

Note: Rails can be butted if user requirement exceeds the rail length shown in the table. Please consult NSK.

3. Accuracy

› The determination of the accuracy grade differs depending on whether the required type is a preloaded assembly or the random-matching type.
› For the preloaded assembly, different accuracy grades are available: Ultra precision P3, Super precision P4, High precision P5, Precision P6, and Normal PN grades.
› Random-matching type has High precision PH and Normal PC grade.

Table 2 Tolerance of preloaded assembly

Unit: μm

Characteristics	Accuracy grade				
	Ultra precision P3	Super precision P4	High precision P5	Precision grade P6	Normal grade PN
Mounting height H Variation of H (All ball slides on a set of rails)	±8 3	±10 5	±20 7	±40 15	±80 25
Mounting width W_2 or W_3 Variation of W_2 or W_3 (All ball slides on reference rail)	±10 3	±15 7	±25 10	±50 20	±100 30
Running parallelism of surface C to surface A Running parallelism of surface D to surface B	Refer to Fig. 3 and Table 4.				

Table 3 Tolerance of random-matching type

Unit: μm

Characteristics	Accuracy grade			
	High precision grade (PH)		Normal grade (PC)	
Model No.	NH15,20,25,30,35 NS15,20,25,30,35	NH45,55,65	NH15,20,25,30,35 NS15,20,25,30,35	NH45,55,65
Mounting height H	±20	±30	±20	±30
Variation of mounting height H	15	20	15	20
Mounting width W_2 or W_3	±30	±35	±30	±35
Variation of mounting width W_2 or W_3	20	20	25	30
Running parallelism of surface C to surface A Running parallelism of surface D to surface B	Refer to Fig. 3 and Table 4.			

Note: Variation in the random-matching products means the variation among the values taken at the same position on the same rail.

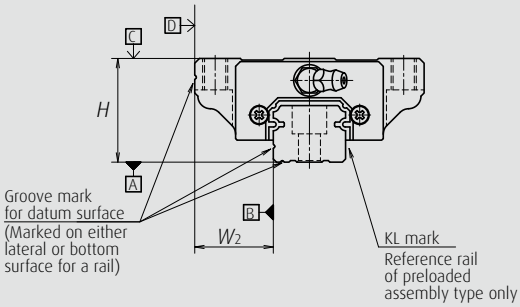
Specifications

Table 4 Running parallelism of ball slide

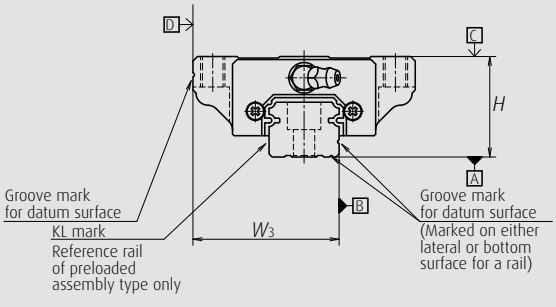
Unit: μm

	Preload assembly					Random-matching type	
Rail length (mm)	Ultra precision P3	Super precision P4	High precision P5	Precision grade P6	Normal grade PN	High precision PH	Normal grade PC
Over ~ 50 or less	2	2	2	4	5	2	5
50 ~ 80	2	2	3	4	5	3	5
80 ~ 125	2	2	3	4	5	3	5
125 ~ 200	2	2	3.5	5	6	3.5	6
200 ~ 250	2	2.5	4.5	6	7.5	4.5	7.5
250 ~ 315	2	2.5	5	6.5	8.5	5	8.5
315 ~ 400	2	3	5.5	7	9.5	5.5	9.5
400 ~ 500	2	3	6	7.5	11	6	11
500 ~ 630	2	3.5	6.5	8.5	12	6.5	12
630 ~ 800	2	4	7	9.5	13	7	13
800 ~ 1 000	2.5	4.5	7.5	10	15	7.5	15
1 000 ~ 1 250	3	5	8.5	12	16	8.5	16
1 250 ~ 1 600	3.5	5.5	9.5	13	17	9.5	17
1 600 ~ 2 000	4	6.5	11	14	19	11	19
2 000 ~ 2 500	4.5	7.5	12	16	21	12	21
2 500 ~ 3 150	5.5	8.5	13	18	23	13	23
3 150 ~ 4 000	6	9.5	14	19	25	14	25

Fig. 3 Specifications of accuracy



Mounting width W_2



Mounting width W_3

4. Preload and Rigidity

- Preload setting differs between the preloaded assembly and random-matching types.
- For the preloaded assembly, Medium preload Z3, Slight preload Z1 and Fine clearance Z0 are available.
- For the random-matching type, Medium preload ZH, Slight preload ZZ and Fine clearance ZT are available.
- Possible combinations between the accuracy and preload grades are shown in Table 9.

Table 5 Preload and rigidity of preloaded assembly (1) NH Series

Model No.	Preload (N)		Rigidity (N/μm)			
			Vertical direction		Lateral direction	
	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)
NH15 AN, EM	78	490	137	226	98	186
NH20 AN, EM	147	835	186	335	137	245
NH25 AL, AN, EM	196	1,270	206	380	147	284
NH30 AL, AN	245	1,570	216	400	157	294
NH30 EM	294	1,770	265	480	186	355
NH35 AL, AN, EM	390	2,350	305	560	216	390
NH45 AL, AN, EM	635	3,900	400	745	284	540
NH55 AL, AN, EM	980	5,900	490	910	345	645
NH65 AN, EM	1,470	8,900	580	1,070	400	755
NH15 BN, GM	98	685	196	345	137	284
NH20 BN, GM	196	1,080	265	480	196	355
NH25 BL, BN, GM	245	1,570	294	560	216	400
NH30 BL, BN, GM	390	2,260	360	665	265	480
NH35 BL, BN, GM	490	2,940	430	795	305	570
NH45 BL, BN, GM	785	4,800	520	960	370	695
NH55 BL, BN, GM	1,180	7,050	635	1,170	440	835
NH65 BN, GM	1,860	11,300	805	1,480	550	1,040

Note: Clearance for Fine clearance Z0 is 0 to 3 μm, Therefore, preload is zero. However, Z0 of PN grade is 0 to 15 μm.

Table 6 Clearance and preload of random-matching type (1) NH Series

Unit: μm

Model No.	Fine clearance ZT	Slight preload ZZ	Medium preload ZH
NH15	−4 ~ 15	−4 ~ 0	−3 ~ −7
NH20	−5 ~ 15	−5 ~ 0	−3 ~ −8
NH25		−5 ~ 0	−4 ~ −9
NH30		−7 ~ 0	−5 ~ −12
NH35		−7 ~ 0	−5 ~ −12
NH45		−7 ~ 0	−7 ~ −14
NH55		−9 ~ 0	−9 ~ −18
NH65		−9 ~ 0	−10 ~ −19

Note: Minus sign denotes a value is an amount of preload (elastic deformation of balls).

Specifications

Table 7 Preload and rigidity of preloaded assembly (2) NS Series

Model No.	Preload (N)		Rigidity (N/μm)			
			Vertical direction		Lateral direction	
	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)	Slight preload (Z1)	Medium preload (Z3)
NS15 AL, EM	69	390	127	226	88	167
NS20 AL, EM	88	540	147	284	108	206
NS25 AL, EM	147	880	206	370	147	275
NS30 AL, EM	245	1,370	255	460	186	345
NS35 AL, EM	345	1,960	305	550	216	400
NS15 CL, JM	49	294	78	147	59	108
NS20 CL, JM	69	390	108	186	78	137
NS25 CL, JM	98	635	127	235	88	177
NS30 CL, JM	147	980	147	275	108	206
NS35 CL, JM	245	1,370	186	335	137	245

Note: Clearance for Fine clearance Z0 is 0 to 3 μm, Therefore, preload is zero. However, Z0 of PN grade is 0 to 15 μm.

Table 8 Clearance and preload of random-matching type (2) NS Series

Unit: μm

Model No.	Fine clearance (ZT)	Slight preload (ZZ)	Medium preload (ZH)
NS15	−4 ~ 15	−4 ~ 0	−3 ~ −7
NS20	−4 ~ 15	−4 ~ 0	−3 ~ −7
NS25	−5 ~ 15	−5 ~ 0	−4 ~ −9
NS30	−5 ~ 15	−5 ~ 0	−4 ~ −9
NS35	−5 ~ 15	−6 ~ 0	−4 ~ −10

Note: Minus sign denotes a value is an amount of preload (elastic deformation of balls).

Table 9 Combinations of accuracy and preload

		Accuracy grade						
		Ultra precision	Super precision	High precision	Precision grade	Normal grade	High precision	Normal grade
Without NSK K1 lubrication unit		P3	P4	P5	P6	PN	PH	PC
With NSK K1 lubrication unit		K3	K4	K5	K6	KN	KH	KC
With NSK K1-L lubrication unit		L3	L4	L5	L6	LN	LH	LC
With NSK K1 for food and medical equipment		F3	F4	F5	F6	FN	FH	FC
Preload	Fine clearance Z0	•	•	•	•	•	—	—
	Slight preload Z1	•	•	•	•	•	—	—
	Medium preload Z3	•	•	•	•	—	—	—
	Random-matching type with fine clearance ZT	—	—	—	—	—	—	•
	Random-matching type with slight preload ZZ	—	—	—	—	—	•	•
	Random-matching type with medium preload ZH	—	—	—	—	—	•	•

5. Dust-proof parts and Lubrication accessories

(1) Standard specification

› As standard, ball slides have an end seal on both ends and bottom seals underneath.
This standard configuration can be used for normal application conditions

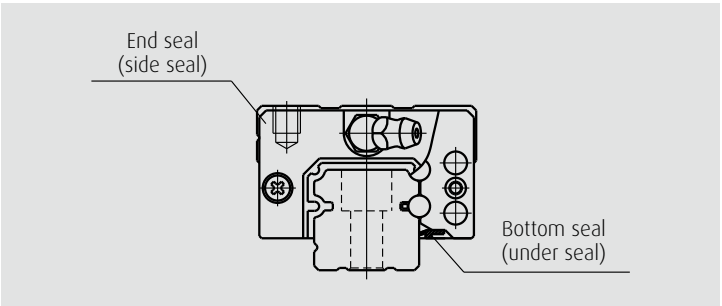
› For more challenging application conditions, optional dust proof parts are available as shown in Table 10

Table 10 Optional dust-proof parts

Name	Purpose
NSK K1-L lubrication Unit	Made of oil impregnated resin. Enhances lubricating functions.
Double seal	Combines two end seals for enhanced sealing function.
Protector	Protects the end seal from hot and hard contaminants.
Rail cap	Prevents foreign matter such as swarf generated in cutting operation from clogging the rail-mounting holes.
Inner seal	Installed inside a slide, and prevents foreign matter from entering the rolling contact surface.
Bellows	Covers the linear guide.

Note: Inner seals can be selected for NH20-65 and NS20-35.

Fig. 4

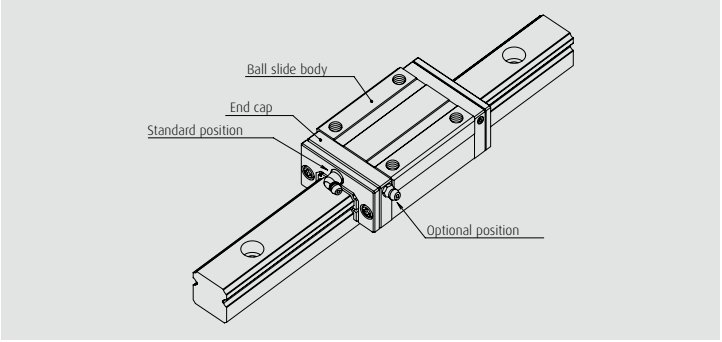


(2) Mounting position of lubrication accessories

› The standard position of grease fittings is the end face of ball slide.
Grease fittings can also be optionally mounted on the side of the end cap. (Fig. 5).

› Please consult NSK for installation of grease or tube fittings to the ball slide body or side of end cap.

Fig. 5 Mounting position of lubrication accessories



Specifications

(3) NSK K1-L Lubrication unit

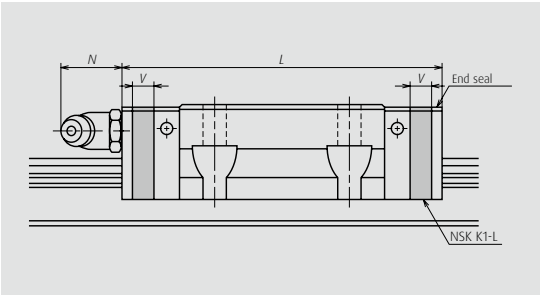
Table 11 shows the dimensions of linear guides equipped with the NSK K1-L lubrication unit.

Table 11 Unit: mm

Model No.		Standard ball slide length	Ball slide length installed with two NSK K1-L	NSK K1-L thickness V	Protruding area of the grease fitting N
NH15	AN, EM	55	65.6	5.3	(5)
	BN, GM	74	84.6		
NH20	AN, EM	69.8	80.4	5.3	(14)
	BN, GM	91.8	102.4		
NH25	AL, AN, EM	79	90.6	5.8	(14)
	BL, BN, GM	107	118.6		
NH30	AL, AN	85.6	97.6	6	(14)
	EM	98.6	110.6		
	BL, BN, GM	124.6	136.6		
NH35	AL, AN, EM	109	122	6.5	(14)
	BL, BN, GM	143	156		
NH45	AL, AN, EM	139	154	7.5	(15)
	BL, BN, GM	171	186		
NH55	AL, AN, EM	163	178	7.5	(15)
	BL, BN, GM	201	216		
NH65	AN, EM	193	211	9	(16)
	BN, GM	253	271		
NS15	AL, EM	56.8	66.4	4.8	(5)
	CL, JM	40.4	50		
NS20	AL, EM	65.2	75.8	5.3	(14)
	CL, JM	47.2	57.8		
NS25	AL, EM	81.6	92.2	5.3	(14)
	CL, JM	59.6	70.2		
NS30	AL, EM	96.4	108.4	6	(14)
	CL, JM	67.4	79.4		
NS35	AL, EM	108	121	6.5	(14)
	CL, JM	77	90		

Notes:
(1) NSK K1 for food and medical equipment are available for NH15-35 and NS15-35.
(2) Ball slide length equipped with NSK K1-L = (Standard ball slide length) + (Thickness of NSK V x Number of NSK K1-L)

Fig. 6



6. Rust Prevention

(1) Stainless steel

Linear Guide components made of carbon steel can also be supplied in stainless steel material. The models which can be made with stainless steel are NH15-30 and NS15-35. However, the high precision (PH) grade and the medium preload (ZH) type of the random-matching type can not be made from stainless steel.

(2) Surface treatment

For surface treatment, NSK recommends low temperature chrome plating or fluoride low temperature chrome plating.
Please consult NSK for other surface treatment.

Table 12 Material/surface treatment code

Code	Description
C	Special high carbon steel (NSK standard)
K	Stainless steel
V	Bottom tapped rail
D	Special high carbon steel with surface treatment
H	Stainless steel with surface treatment
Z	Other, special

7. Installation

(1) Permissible values of mounting error

Mounting errors may result in harmful effects, such as shortened operating life, deterioration of motion accuracy and/or friction variation. Using the mounting error types shown in Figures 7 and 8 as representative errors, Tables 13 and 14 show the mounting tolerances.

Fig. 7

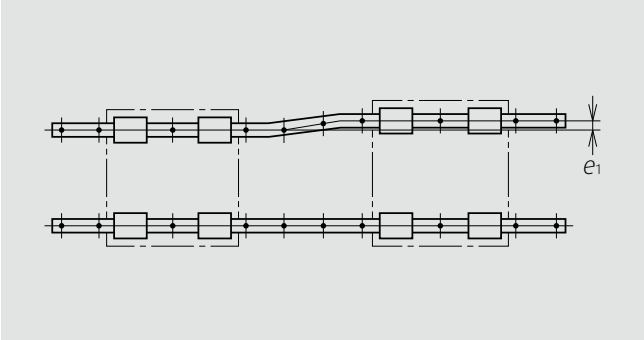


Fig. 8

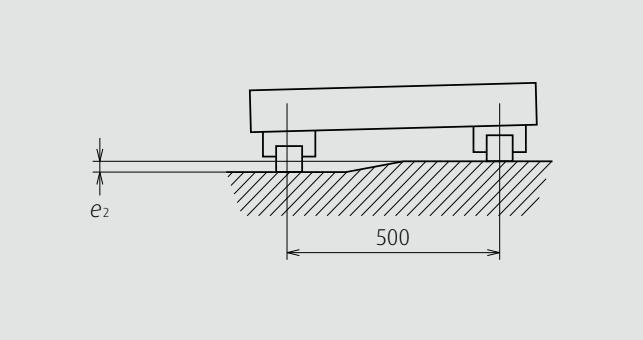


Table 13

Unit: μm

Value	Preload	Model No.							
		NH15	NH20	NH25	NH30	NH35	NH45	NH55	NH65
Permissible values of parallelism in two rails e_1	Z0, ZT	22	30	40	45	55	65	80	110
	Z1, ZZ	18	20	25	30	35	45	55	70
	Z3, ZH	13	15	20	25	30	40	45	60
Permissible values of parallelism (height) in two rails e_2	Z0, ZT	375μm/500mm							
	Z1, ZZ, Z3, ZH	330μm/500mm							

Table 14

Unit: μm

Value	Preload	Model No.				
		NS15	NS20	NS25	NS30	NS35
Permissible values of parallelism in two rails e_1	Z0, ZT	20	22	30	35	40
	Z1, ZZ	15	17	20	25	30
	Z3, ZH	12	15	15	20	25
Permissible values of parallelism (height) in two rails e_2	Z0, ZT	375μm/500mm				
	Z1, ZZ, Z3, ZH	330μm/500mm				

Specifications

(2) Shoulder height and corner radius of the mounting surface

When horizontally fixing a rail or ball slide by pushing it to the shoulder (the raised portion of the mounting surface) of the bed or table, refer to the shoulder height and corner radius specified in Fig. 9 and 10 and Table 15.

Shoulder height of the mounting surface and corner radius r

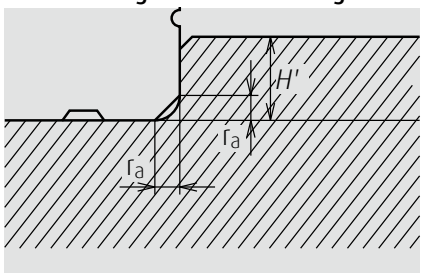


Fig. 9 Shoulder for the rail datum surface

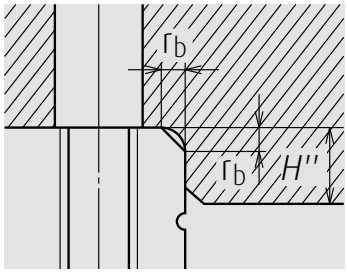


Fig. 10 Soulder for the ball slide datum surface

Table 15 Unit: mm

Model No.	Corner radius (maximum)		Shoulder height	
	r_a	r_b	H'	H"
NH15	0.5	0.5	4	4
NH20	0.5	0.5	4.5	5
NH25	0.5	0.5	5	5
NH30	0.5	0.5	6	6
NH35	0.5	0.5	6	6
NH45	0.7	0.7	8	8
NH55	0.7	0.7	10	10
NH65	1	1	11	11
NS15	0.5	0.5	4	4
NS20	0.5	0.5	4.5	5
NS25	0.5	0.5	5	5
NS30	0.5	0.5	6	6
NS35	0.5	0.5	6	6

8. Maximum allowable speed

Table 16 shows an indication of the standard maximum allowable speed, considering a operational lifetime of 10000km with normal operating conditions. However, the maximum allowable speed can be affected by accuracy of installation, operating temperature, external load, etc. If the permissible distance or speed are exceeded, please contact NSK.

Table 16 Maximum allowable speed Unit: m/min

Series	Size							
	15	20	25	30	35	45	55	65
NH	300					200		150
NS	300					—		—

9. Handling Precautions

(1) Heavy impact or shock loads may damage the slide and rail.

(2) Operating temperature should be less than 80°C. If this temperature is exceeded, the plastic components of the slide may be damaged.

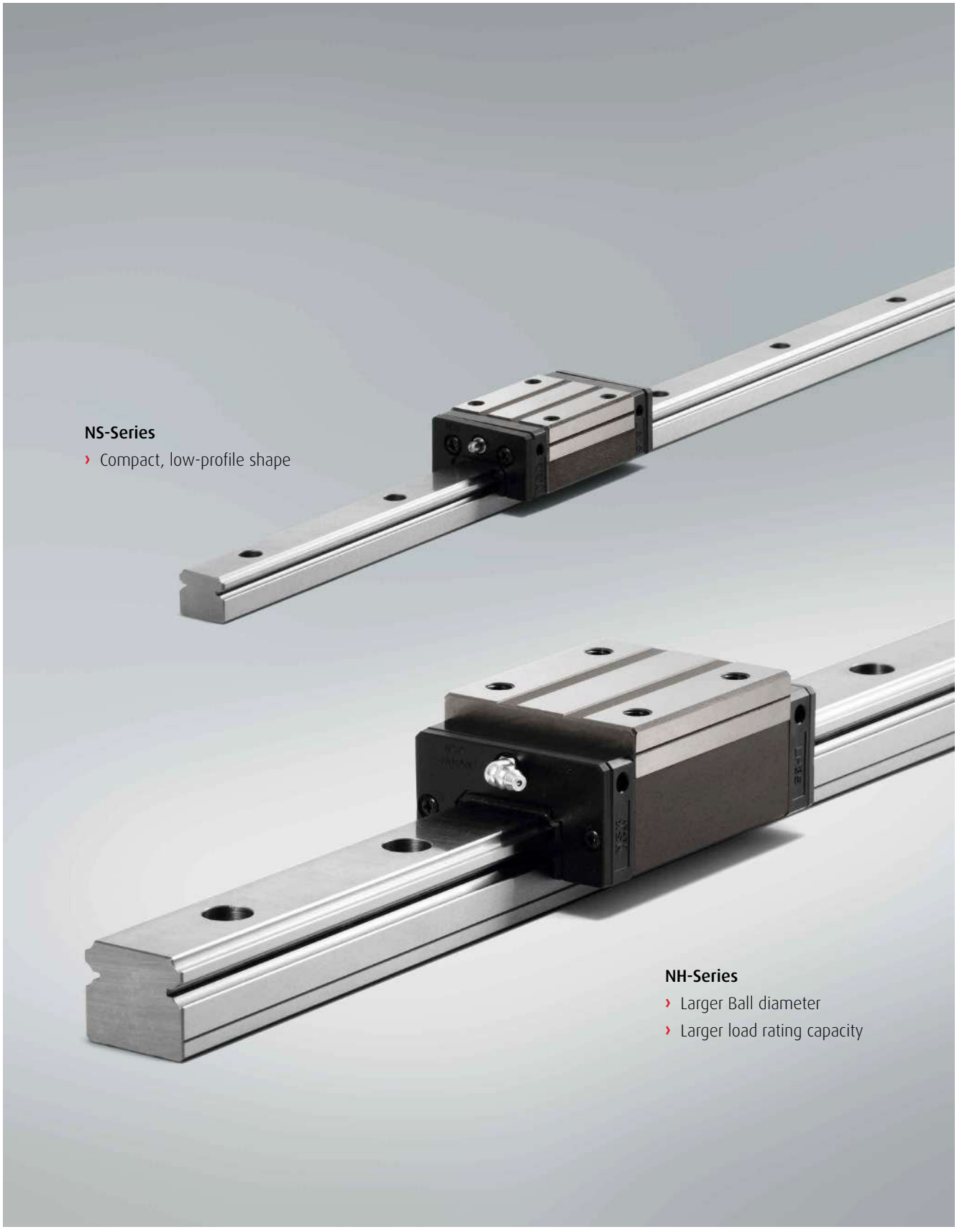
(3) If using NSK K1-L, maximum temperature in use : 50°C momentary maximum temperature in use: 80°C). Do not leave NSK K1-L lubrication unit in organic solvent, white kerosene such as hexane, thinner which removes oil, and rust prevention oil which contains white kerosene.

(4) Regarding the handling of random-matching products.

a) Slides of random-matching type are assembled on a provisional rail (an inserting tool) when it is delivered.

b) When a slide is mounted on a rail, the provisional rail should always be used as a guide.

c) Sliders should not be removed from the provisional rail, except when mounting on a rail.

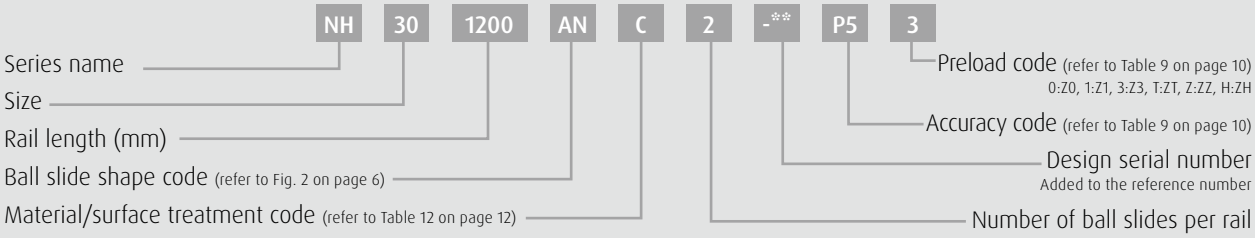

NS-Series
› Compact, low-profile shape
NH-Series
› Larger Ball diameter
› Larger load rating capacity

Specifications

11. Dimensions

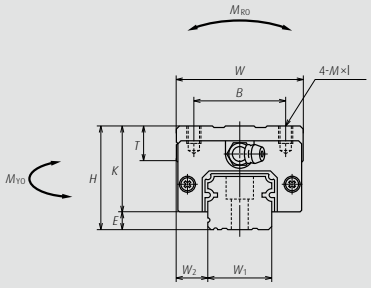
NH-AN (High load type/standard, square type)
NH-BN (Super-high-load type/long, square type)

(1) Reference number for assembly

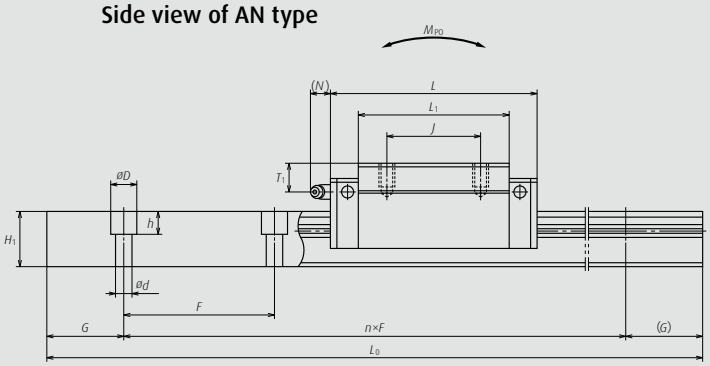


Assembly (Preloaded assembly, random-matching type)

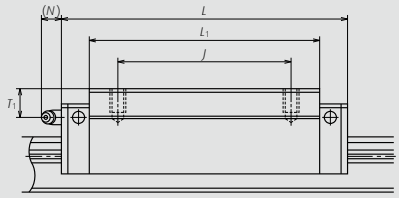
Front view of AN and BN types



Side view of AN type



Side view of BN type



Model No.	Assembly			Ball slide											Ball slide	
	Height H	E	W_2	Width W	Length L	Mounting hole B	Mounting hole J	Mounting hole M×Pitch×l	L_1	K	T	Grease fitting Hole size	Grease fitting T_1	Grease fitting N	Width W_1	Height H_1
NH15AN NH15BN	28	4.6	9.5	34	55 74	26	26	M4×0.7×6	39 58	23.4	8	ø3	8.5	3.3	15	15
NH20AN NH20BN	30	5	12	44	69.8 91.8	32	36 50	M5×0.8×6	50 72	25	12	M6×0.75	5	11	20	18
NH25AN NH25BN	40	7	12.5	48	79 107	35	35 50	M6×1×9	58 86	33	12	M6×0.75	10	11	23	22
NH30AN NH30BN	45	9	16	60	85.6 124.6	40	40 60	M8×1.25×10	59 98	36	14	M6×0.75	10	11	28	26
NH35AN NH35BN	55	9.5	18	70	109 143	50	50 72	M8×1.25×12	80 114	45.5	15	M6×0.75	15	11	34	29
NH45AN NH45BN	70	14	20.5	86	139 171	60	60 80	M10×1.5×17	105 137	56	17	Rc1/8	20	13	45	38
NH55AN NH55BN	80	15	23.5	100	163 201	75	75 95	M12×1.75×18	126 164	65	18	Rc1/8	21	13	53	44
NH65AN NH65BN	90	16	31.5	126	193 253	76	70 120	M16×2×20	147 207	74	23	Rc1/8	19	13	63	53

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

(2) Reference number for random-matching type

Ball Slide

NAH | 30 | AN | S | Z | L

Random-matching ball slide series code
NAH: NH Series random-matching ball slide

Size

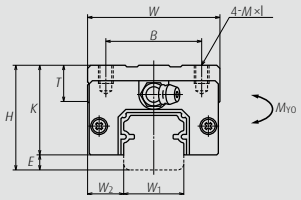
Ball slide shape code
(refer to Fig. 2 on page 6)

Option code
-L: Equipped with NSK K1-L
-K: Equipped with NSK K1
-F: Fluoride low temperature chrome plating + AS2 grease
-F50: Fluoride low temperature chrome plating + LG2 grease

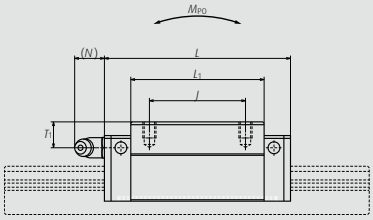
Preload code
No code: Fine clearance, Z: Slight preload, H: Medium preload

Material code
No code: Special high carbon steel (NSK standard),
S: Stainless steel

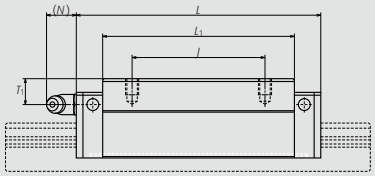
AN and BN types



AN type



BN type



Rail

N1H | 30 | 1200 | L | C | N | -** | PC | Z

Random-matching rail series code
N1H: NH Series random-matching rail

Size

Rail length (mm)

Rail shape code: L
L: Standard

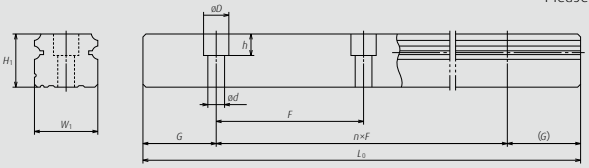
Material/surface treatment code (refer to Table 12 on page 12)

Preload code
(refer to Table 9 on page 10)
T: Fine clearance,
Z: Slight preload
(common rail for slight or medium preload)

Accuracy code
PH: High precision grade random-matching type
PC: Normal grade random-matching type

Design serial number
Added to the reference number

Butting rail specification*
N: Non-butting; L: Butting specification
*Please consult with NSK for butting rail specification.



Unit: mm

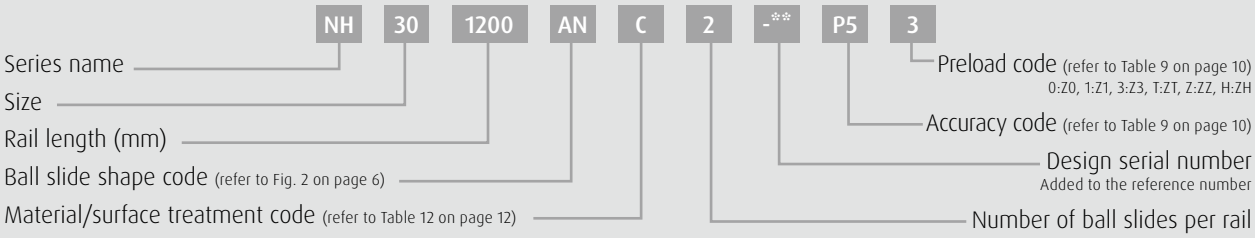
Rail				Basic load rating								Weight	
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L_{0max} (for stainless)	2)Dynamic [50km] C_{50}(N)	2)Dynamic [100km] C_{100}(N)	Static C_0 (N)	Static moment (N·m) M_{RO}	M_{PO} (One slide)	M_{PO} (Two slides)	M_{YO} (One slide)	M_{YO} (Two slides)	Ball slide (kg)	Rail (kg/m)
60	4.5×7.5×5.3	20.0	2,980 (1,800)	14,200 18,100	11,300 14,400	20,700 32,000	108 166	94.5 216	575 1,150	79.5 181	480 965	0.18 0.26	1.6
60	6×9.5×8.5	20.0	3,960 (3,500)	23,700 30,000	18,800 24,000	32,500 50,500	219 340	185 420	1,140 2,230	155 355	955 1,870	0.33 0.48	2.6
60	7×11×9	20.0	3,960 (3,500)	33,500 45,500	26,800 36,500	46,000 71,000	360 555	320 725	1,840 3,700	267 610	1,540 3,100	0.55 0.82	3.6
80	9×14×12	20.0	4,000 (3,500)	41,000 61,000	32,500 48,500	51,500 91,500	490 870	350 1,030	2,290 5,600	292 865	1,920 4,700	0.77 1.3	5.2
80	9×14×12	20.0	4,000	62,500 81,000	49,500 64,500	80,500 117,000	950 1,380	755 1,530	4,500 8,350	630 1,280	3,800 7,000	1.5 2.1	7.2
105	14×20×17	22.5	3,990	107,000 131,000	84,500 104,000	140,000 187,000	2,140 2,860	1,740 3,000	9,750 15,600	1,460 2,520	8,150 13,100	3.0 3.9	12.3
120	16×23×20	30.0	3,960	158,000 193,000	125,000 153,000	198,000 264,000	3,600 4,850	3,000 5,150	16,300 26,300	2,510 4,350	13,700 22,100	4.7 6.1	16.9
150	18×26×22	35.0	3,900	239,000 310,000	190,000 246,000	281,000 410,000	6,150 8,950	4,950 10,100	27,900 51,500	4,150 8,450	23,400 43,500	7.7 10.8	24.3

2) The basic load rating complies with ISO standard. (ISO14728-1 and ISO14728-2)
C_{50}: the basic dynamic load rating for 50 km rating fatigue life, C_{100}: the basic dynamic load rating for 100 km rating fatigue life.

Specifications

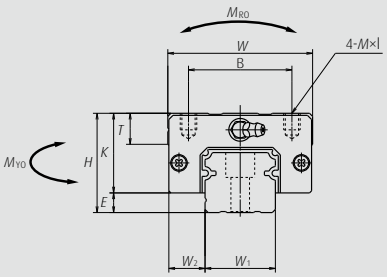
NH-AL (High load type/standard, square low-profile type)
NH-BL (Super-high-load type/long, square low-profile type)

(1) Reference number for assembly

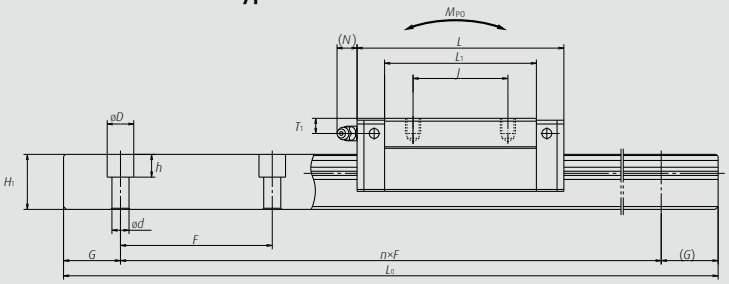


Assembly (Preloaded assembly, random-matching type)

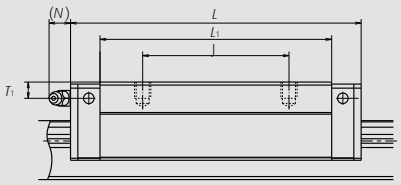
Front view of AL and BL types



Side view of AL type



Side view of BL type



Model No.	Assembly			Ball slide										Grease fitting			Width	Height
	Height H	E	W_2	Width W	Length L	Mounting hole B	Mounting hole J	Mounting hole M×Pitch×l	L_1	K	T	Hole size	T_1	N	W_1	H_1		
NH25AL NH25BL	36	7	12.5	48	79 107	35	35 50	M6×1×6	58 86	29	12	M6×0.75	6	11	23	22		
NH30AL NH30BL	42	9	16	60	85.6 124.6	40	40 60	M8×1.25×8	59 98	33	14	M6×0.75	7	11	28	26		
NH35AL NH35BL	48	9.5	18	70	109 143	50	50 72	M8×1.25×8	80 114	38.5	15	M6×0.75	8	11	34	29		
NH45AL NH45BL	60	14	20.5	86	139 171	60	60 80	M10×1.5×10	105 137	46	17	Rc1/8	10	13	45	38		
NH55AL NH55BL	70	15	23.5	100	163 201	75	75 95	M12×1.75×13	126 164	55	15	Rc1/8	11	13	53	44		

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

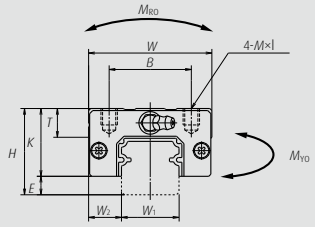
(2) Reference number for random-matching type

Ball Slide

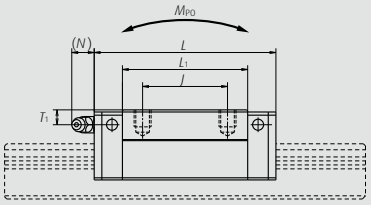
NAH | 30 | AL | S | Z | L

- Random-matching ball slide series code
  NAH: NH Series random-matching ball slide
- Size
- Ball slide shape code
  (refer to Fig. 2 on page 6)
- Option code
  -L: Equipped with NSK K1-L
  -K: Equipped with NSK K1
  -F: Fluoride low temperature chrome plating + AS2 grease
  -F50: Fluoride low temperature chrome plating + LG2 grease
- Preload code
  No code: Fine clearance, Z: Slight preload, H: Medium preload
- Material code
  No code: Special high carbon steel (NSK standard),
  S: Stainless steel

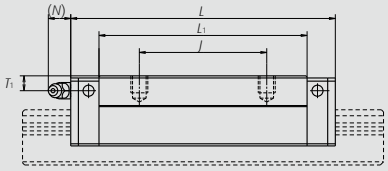
AL and BN types



AL type



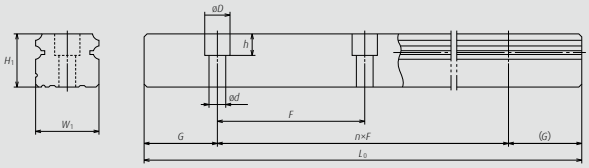
BL type



Rail

N1H | 30 | 1200 | L | C | N | -** | PC | Z

- Random-matching rail series code
  N1H: NH Series random-matching rail
- Size
- Rail length (mm)
- Rail shape code: L
  L: Standard
- Material/surface treatment code (refer to Table 12 on page 12)
- Preload code
  (refer to Table 9 on page 10)
  T: Fine clearance,
  Z: Slight preload
  (common rail for slight or medium preload)
- Accuracy code
  PH: High precision grade random-matching type
  PC: Normal grade random-matching type
- Design serial number
  Added to the reference number
- Butting rail specification*
  N: Non-butting; L: Butting specification
  *Please consult with NSK for butting rail specification.



Unit: mm

Rail				Basic load rating								Weight	
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L_{0max} (for stainless)	2)Dynamic [50km] C_{50}(N)	2)Dynamic [100km] C_{100}(N)	Static C_0 (N)	Static moment (N·m) M_{RO}	M_{PO} (One slide)	M_{PO} (Two slides)	M_{YO} (One slide)	M_{YO} (Two slides)	Ball slide (kg)	Rail (kg/m)
60	7×11×9	20.0	3,960 (3,500)	33,500 45,500	26,800 36,500	46,000 71,000	360 555	320 725	1,840 3,700	267 610	1,540 3,100	0.46 0.69	3.6
80	9×14×12	20.0	4,000 (3,500)	41,000 61,000	32,500 48,500	51,500 91,500	490 870	350 1,030	2,290 5,600	292 865	1,920 4,700	0.69 1.16	5.2
80	9×14×12	20.0	4,000	62,500 81,000	49,500 64,500	80,500 117,000	950 1,380	755 1,530	4,500 8,350	630 1,280	3,800 7,000	1.2 1.7	7.2
105	14×20×17	22.5	3,990	107,000 131,000	84,500 104,000	140,000 187,000	2,140 2,860	1,740 3,000	9,750 15,600	1,460 2,520	8,150 13,100	2.2 2.9	12.3
120	16×23×20	30.0	3,960	158,000 193,000	125,000 153,000	198,000 264,000	3,600 4,850	3,000 5,150	16,300 26,300	2,510 4,350	13,700 22,100	3.7 4.7	16.9

2) The basic load rating complies with ISO standard. (ISO14728-1 and ISO14728-2)
C_{50}: the basic dynamic load rating for 50 km rating fatigue life, C_{100}: the basic dynamic load rating for 100 km rating fatigue life;

Specifications

NH-EM (High-load type/standard, flange type)
NH-GM (Super-high-load type/long, flange type)

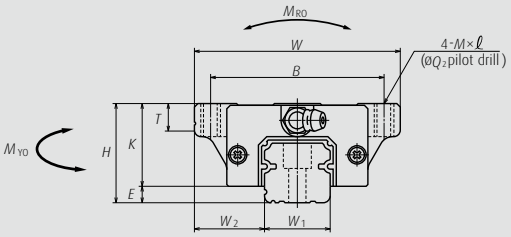
(1) Reference number for assembly

NH 30 1200 EM C 2 -** P5 3

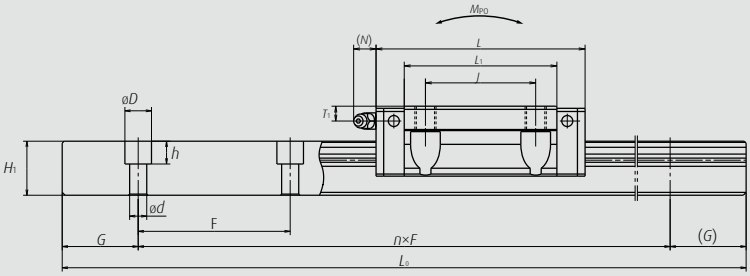
- Series name
- Size
- Rail length (mm)
- Ball slide shape code (refer to Fig. 2 on page 6)
- Material/surface treatment code (refer to Table 12 on page 12)
- Number of ball slides per rail
- Design serial number — Added to the reference number
- Accuracy code (refer to Table 9 on page 10)
- Preload code (refer to Table 9 on page 10) — 0:Z0, 1:Z1, 3:Z3, T:ZT, Z:ZZ, H:ZH

Assembly (Preloaded assembly, random-matching type)

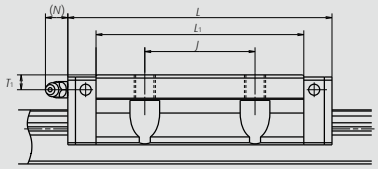
Front view of EM and GM types



Side view of EM type



Side view of GM type



Model No.	Assembly			Ball slide												Grease fitting			Width W_1	Height H_1
	Height H	E	W_2	Width W	Length L	Mounting hole B	Mounting hole J	Mounting hole M×Pitch×l	Mounting hole Q_2	L_1	K	T	Hole size	T_1	N					
NH15EM NH15GM	24	4.6	16	47	55 74	38	30	M5×0.8×7	4.4	39 58	19.4	8	ø3	4.5	3.3	15	15			
NH20EM NH20GM	30	5	21.5	63	69.8 91.8	53	40	M6×1×9.5	5.3	50 72	25	10	M6×0.75	5	11	20	18			
NH25EM NH25GM	36	7	23.5	70	79 107	57	45	M8×1.25×10 (M8×1.25×11.5)	6.8	58 86	29	11 (12)	M6×0.75	6	11	23	22			
NH30EM NH30GM	42	9	31	90	98.6 124.6	72	52	M10×1.5×12 (M10×1.5×14.5)	8.6	72 98	33	11 (15)	M6×0.75	7	11	28	26			
NH35EM NH35GM	48	9.5	33	100	109 143	82	62	M10×1.5×13	8.6	80 114	38.5	12	M6×0.75	8	11	34	29			
NH45EM NH45GM	60	14	37.5	120	139 171	100	80	M12×1.75×15	10.5	105 137	46	13	Rc1/8	10	13	45	38			
NH55EM NH55GM	70	15	43.5	140	163 201	116	95	M14×2×18	12.5	126 164	55	15	Rc1/8	11	13	53	44			
NH65EM NH65GM	90	16	53.5	170	193 253	142	110	M16×2×24	14.6	147 207	74	23	Rc1/8	19	13	63	53			

Notes: 1) Parenthesized dimensions are for items made of stainless steel.
2) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

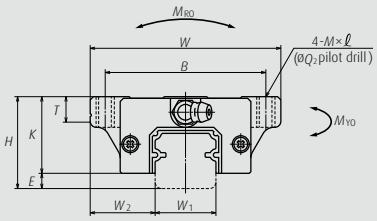
(2) Reference number for random-matching type

Ball Slide

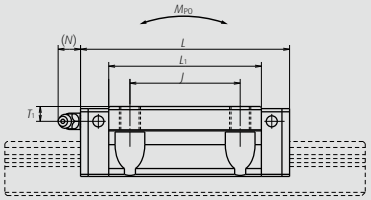
NAH | 30 | EM | S | Z | L

- Random-matching ball slide series code
  NAH: NH Series random-matching ball slide
- Size
- Ball slide shape code
  (refer to Fig. 2 on page 6)
- Option code
  -L: Equipped with NSK K1-L
  -K: Equipped with NSK K1
  -F: Fluoride low temperature chrome plating + AS2 grease
  -F50: Fluoride low temperature chrome plating + LG2 grease
- Preload code
  No code: Fine clearance, Z: Slight preload, H: Medium preload
- Material code
  No code: Special high carbon steel (NSK standard),
  S: Stainless steel

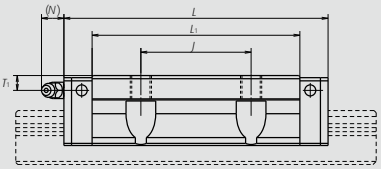
EM and GM types



EM type



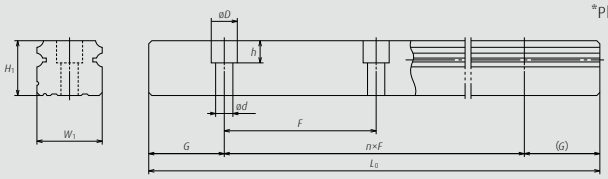
GM type



Rail

N1H | 30 | 1200 | L | C | N | -** | PC | Z

- Random-matching rail series code
  N1H: NH Series random-matching rail
- Size
- Rail length (mm)
- Rail shape code: L
  L: Standard
- Material/surface treatment code (refer to Table 12 on page 12)
- Preload code
  (refer to Table 9 on page 10)
  T: Fine clearance,
  Z: Slight preload
  (common rail for slight or medium preload)
- Accuracy code
  PH: High precision grade random-matching type
  PC: Normal grade random-matching type
- Design serial number
  Added to the reference number
- Butting rail specification*
  N: Non-butting; L: Butting specification
  *Please consult with NSK for butting rail specification.



Unit: mm

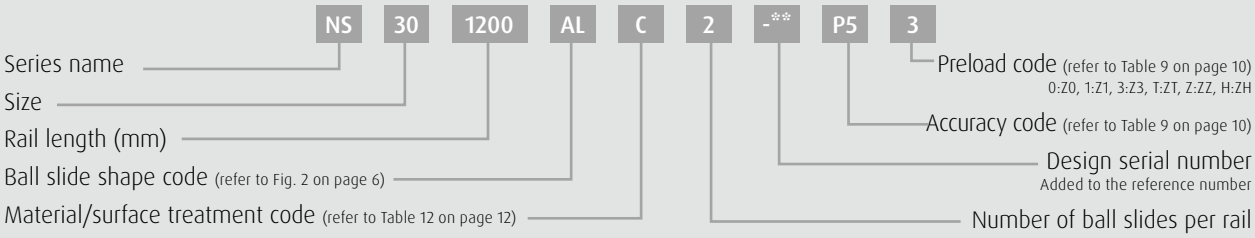
Rail				Basic load rating								Weight	
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L_{0max} (for stainless)	[3)]Dynamic [50km] C_{50}(N)	[3)]Dynamic [100km] C_{100}(N)	Static C_0 (N)	Static moment (N·m) M_{RO}	M_{PO} (One slide)	M_{PO} (Two slides)	M_{YO} (One slide)	M_{YO} (Two slides)	Ball slide (kg)	Rail (kg/m)
60	4.5×7.5×5.3	20.0	2,980 (1,800)	14,200 18,100	11,300 14,400	20,700 32,000	108 166	94.5 216	575 1,150	79.5 181	480 965	0.17 0.25	1.6
60	6×9.5×8.5	20.0	3,960 (3,500)	23,700 30,000	18,800 24,000	32,500 50,500	219 340	185 420	1,140 2,230	155 355	955 1,870	0.45 0.65	2.6
60	7×11×9	20.0	3,960 (3,500)	33,500 45,500	26,800 36,500	46,000 71,000	360 555	320 725	1,840 3,700	267 610	1,540 3,100	0.63 0.93	3.6
80	9×14×12	20.0	4,000 (3,500)	47,000 61,000	37,500 48,500	63,000 91,500	600 870	505 1,030	3,150 5,600	425 865	2,650 4,700	1.2 1.6	5.2
80	9×14×12	20.0	4,000	62,500 81,000	49,500 64,500	80,500 117,000	950 1,380	755 1,530	4,500 8,350	630 1,280	3,800 7,000	1.7 2.4	7.2
105	14×20×17	22.5	3,990	107,000 131,000	84,500 104,000	140,000 187,000	2,140 2,860	1,740 3,000	9,750 15,600	1,460 2,520	8,150 13,100	3 3.9	12.3
120	16×23×20	30.0	3,960	158,000 193,000	125,000 153,000	198,000 264,000	3,600 4,850	3,000 5,150	16,300 26,300	2,510 4,350	13,700 22,100	5 6.5	16.9
150	18×26×22	35.0	3,900	239,000 310,000	190,000 246,000	281,000 410,000	6,150 8,950	4,950 10,100	27,900 51,500	4,150 8,450	23,400 43,500	10 14.1	24.3

3) The basic load rating complies with ISO standard. (ISO14728-1 and ISO14728-2),
C_{50}: the basic dynamic load rating for 50 km rating fatigue life, C_{100}: the basic dynamic load rating for 100 km rating fatigue life;

Specifications

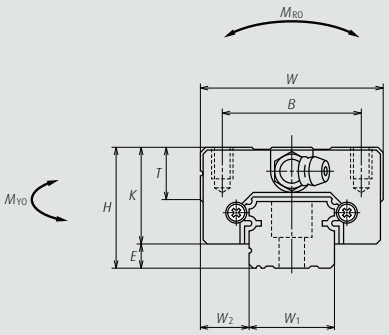
NS-CL (Medium-load type/short, square low-profile type)
NS-AL (High-load type/standard, square low-profile type)

(1) Reference number for assembly

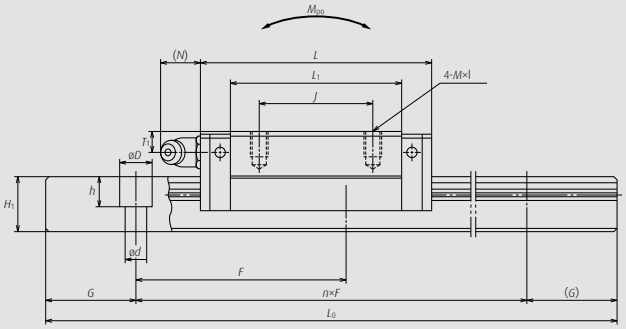


Assembly (Preloaded assembly, random-matching type)

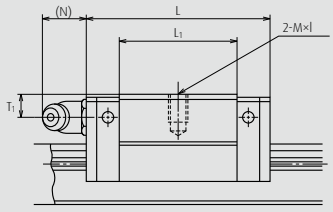
Front view of AL and CL types



Side view of AL type



Side view of CL type



Model No.	Assembly			Ball slide										Grease fitting			Width W_1	Height H_1
	Height H	E	W_2	Width W	Length L	Mounting hole B	Mounting hole J	Mounting hole M×Pitch×l	L_1	K	T	Hole size	T_1	N				
NS15CL NS15AL	24	4.6	9.5	34	40.4 56.8	26	— 26	M4×0.7×6	23.6 40	19.4	10	ø3	6	3	15	12.5		
NS20CL NS20AL	28	6	11	42	47.2 65.2	32	— 32	M5×0.8×7	30 48	22	12	M6×0.75	5.5	11	20	15.5		
NS25CL NS25AL	33	7	12.5	48	59.6 81.6	35	— 35	M6×1×9	38 60	26	12	M6×0.75	7	11	23	18		
NS30CL NS30AL	42	9	16	60	67.4 96.4	40	— 40	M8×1.25×12	42 71	33	13	M6×0.75	8	11	28	23		
NS35CL NS35AL	48	10.5	18	70	77 108	50	— 50	M8×1.25×12	49 80	37.5	14	M6×0.75	8.5	11	34	27.5		

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

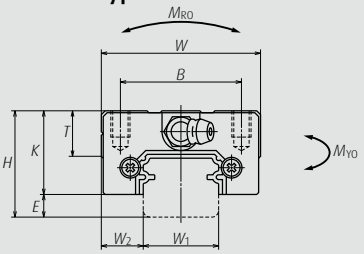
(2) Reference number for random-matching type

Ball Slide

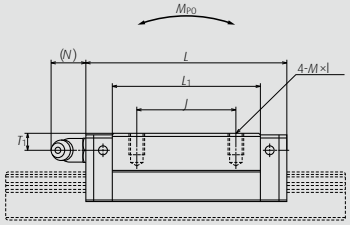
NAS | 30 | AL | S | Z | L

- Random-matching ball slide series code
  NAS: NS Series random-matching ball slide
- Size
- Ball slide shape code
  (refer to Fig. 2 on page 6)
- Option code
  -L: Equipped with NSK K1-L
  -K: Equipped with NSK K1
  -F: Fluoride low temperature chrome plating + AS2 grease
  -F50: Fluoride low temperature chrome plating + LG2 grease
- Preload code
  No code: Fine clearance, Z: Slight preload, H: Medium preload
- Material code
  No code: Special high carbon steel (NSK standard),
  S: Stainless steel

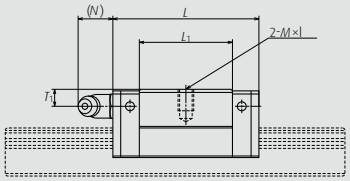
AL and CL types



AL type



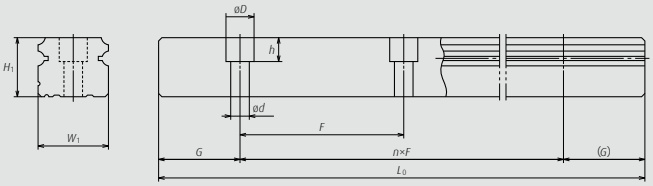
CL type



Rail

N1S | 30 | 1200 | L | C | N | -** | PC | Z

- Random-matching rail series code
  N1S: NS Series random-matching rail
- Size
- Rail length (mm)
- Rail shape code: L
  L: Standard, T: The rail mounting bolt hole M4 for NS15
- Material/surface treatment code (refer to Table 12 on page 12)
- Preload code
  (refer to Table 9 on page 10)
  T: Fine clearance,
  Z: Slight preload
  (common rail for slight or medium preload)
- Accuracy code
  PH: High precision grade random-matching type
  PC: Normal grade random-matching type
- Design serial number
  Added to the reference number
- Butting rail specification*
  N: Non-butting; L: Butting specification
  *Please consult with NSK for butting rail specification.



Unit: mm

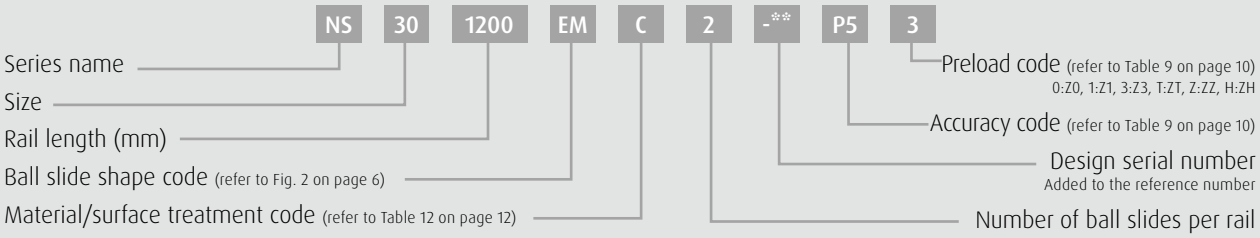
Rail				Basic load rating								Weight	
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L_{0max} (for stainless)	2)Dynamic [50km] C_{50}(N)	2)Dynamic [100km] C_{100}(N)	Static C_0 (N)	Static moment (N·m) M_{RO}	M_{PO} (One slide)	M_{PO} (Two slides)	M_{YO} (One slide)	M_{YO} (Two slides)	Ball slide (kg)	Rail (kg/m)
60	*3.5×6×4.5 4.5×7.5×5.3	20.0	2,920 (1,700)	7,250 11,200	5,750 8,850	9,100 16,900	45.5 84.5	24.5 77	196 470	20.5 64.5	165 395	0.14 0.20	1.4
60	6×9.5×8.5	20.0	3,960 (3,500)	10,600 15,600	8,400 12,400	13,400 23,500	91.5 160	46.5 133	330 755	39 111	279 630	0.19 0.28	2.3
60	7×11×9	20.0	3,960 (3,500)	17,700 26,100	14,000 20,700	20,800 36,500	164 286	91 258	655 1,470	76 217	550 1,230	0.34 0.51	3.1
80	7×11×9	20.0	4,000 (3,500)	24,700 38,000	19,600 30,000	29,600 55,000	282 520	139 435	1,080 2,650	116 365	905 2,220	0.58 0.85	4.8
80	9×14×12	20.0	4,000 (3,500)	34,500 52,500	27,300 42,000	40,000 74,500	465 865	220 695	1,670 4,000	185 580	1,400 3,350	0.86 1.3	7.0

2) The basic load rating complies with ISO standard. (ISO14728-1 and ISO14728-2)
C_{50}: the basic dynamic load rating for 50 km rating fatigue life, C_{100}: the basic dynamic load rating for 100 km rating fatigue life;
*) Standard rail mounting bolt hole for NS15 is specified as hole for M3 (3.5 x 6 x 4.5).
Please contact NSK to request a different hole for M4 (4.5 x 7.5 x 5.3).

Specifications

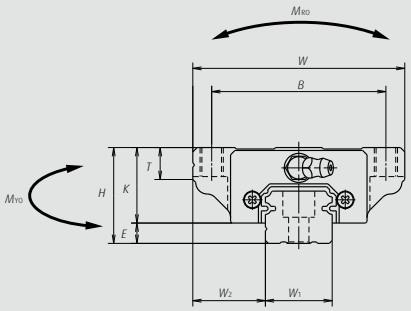
NS-JM (Medium-load type/short, square low-profile type)
NS-EM (High-load type/standard, square low-profile type)

(1) Reference number for assembly

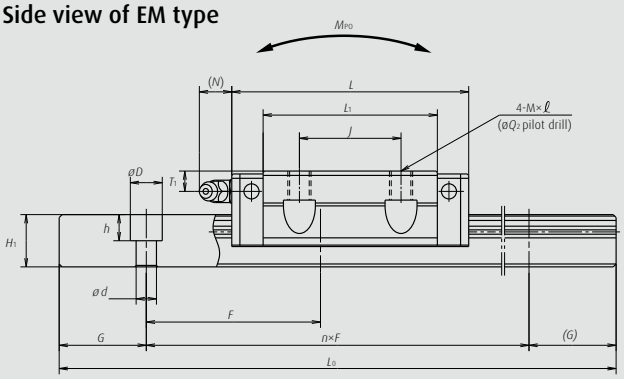


Assembly (Preloaded assembly, random-matching type)

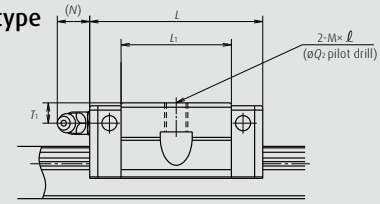
Front view of EM and JM types



Side view of EM type



Side view of JM type



Model No.	Assembly			Ball slide													Ball slide	
	Height H	E	W_2	Width W	Length L	Mounting hole				L_1	K	T	Grease fitting				Width W_1	Height H_1
						B	J	M×Pitch×l	Q_2				Hole size	T_1	N			
NS15JM NS15EM	24	4.6	18.5	52	40.4 56.8	41	— 26	M5×0.8×7	4.4	23.6 40	19.4	8	ø3	6	3		15	12.5
NS20JM NS20EM	28	6	19.5	59	47.2 65.2	49	— 32	M6×1×9 (M6×1×9.5)	5.3	30 48	22	10	M6×0.75	5.5	11		20	15.5
NS25JM NS25EM	33	7	25	73	59.6 81.6	60	— 35	M8×1.25×10 (M8×1.25×11.5)	6.8	38 60	26	11 (12)	M6×0.75	7	11		23	18
NS30JM NS30EM	42	9	31	90	67.4 96.4	72	— 40	M10×1.5×12 (M10×1.5×14.5)	8.6	42 71	33	11 (15)	M6×0.75	8	11		28	23
NS35JM NS35EM	48	10.5	33	100	77 108	82	— 50	M10×1.5×13 (M10×1.5×14.5)	8.6	49 80	37.5	12 (15)	M6×0.75	8.5	11		34	27.5

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.
2) Parenthesized dimensions are for items made of stainless steel.

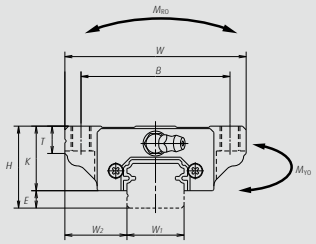
(2) Reference number for random-matching type

Ball Slide

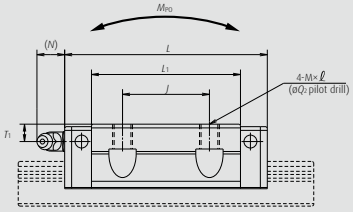
NAS | 30 | EM | S | Z | L

- Random-matching ball slide series code
  NAS: NS Series random-matching ball slide
- Size
- Ball slide shape code
  (refer to Fig. 2 on page 6)
- Option code
  -L: Equipped with NSK K1-L
  -K: Equipped with NSK K1
  -F: Fluoride low temperature chrome plating + AS2 grease
  -F50: Fluoride low temperature chrome plating + LG2 grease
- Preload code
  No code: Fine clearance, Z: Slight preload, H: Medium preload
- Material code
  No code: Special high carbon steel (NSK standard),
  S: Stainless steel

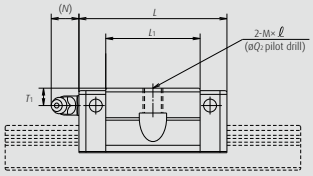
EM and JM types



EM type



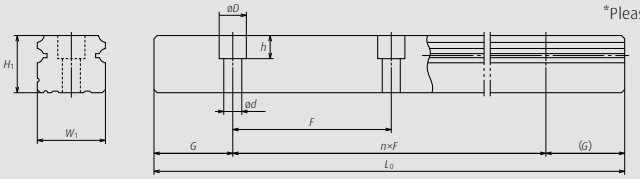
JM type



Rail

N1S | 30 | 1200 | L | C | N | -** | PC | Z

- Random-matching rail series code
  N1S: NS Series random-matching rail
- Size
- Rail length (mm)
- Rail shape code: L
  L: Standard, T: The rail mounting bolt hole M4 for NS15
- Material/surface treatment code (refer to Table 12 on page 12)
- Preload code
  (refer to Table 9 on page 10)
  T: Fine clearance,
  Z: Slight preload
  (common rail for slight or medium preload)
- Accuracy code
  PH: High precision grade random-matching type
  PC: Normal grade random-matching type
- Design serial number
  Added to the reference number
- Butting rail specification*
  N: Non-butting; L: Butting specification
  *Please consult with NSK for butting rail specification.

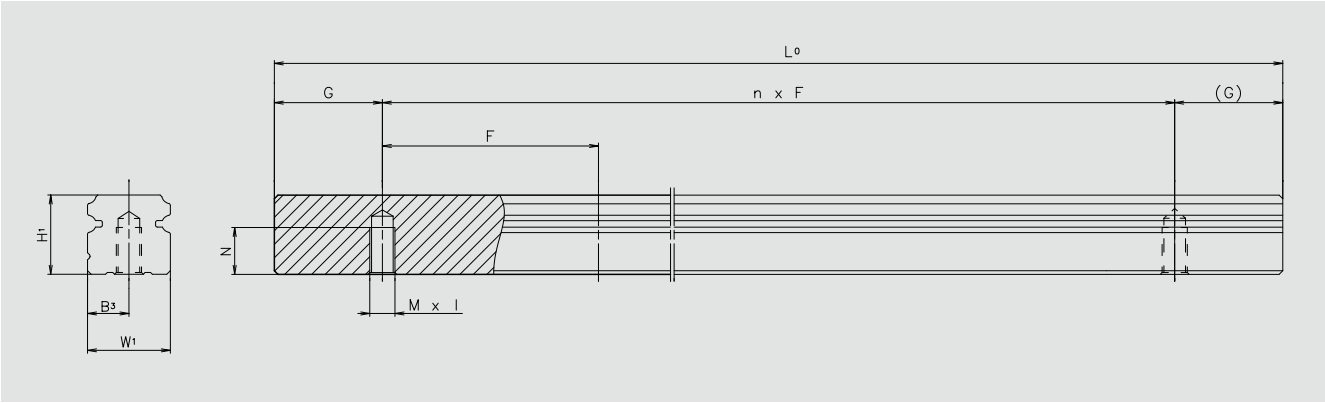


Unit: mm

Rail				Basic load rating								Weight	
Pitch F	Mounting bolt hole d×D×h	G (reference)	Max. length L_{0max} (for stainless)	3)Dynamic [50km] C_{50}(N)	3)Dynamic [100km] C_{100}(N)	Static C_0 (N)	Static moment (N·m) M_{RO}	M_{PO} (One slide)	M_{PO} (Two slides)	M_{YO} (One slide)	M_{YO} (Two slides)	Ball slide (kg)	Rail (kg/m)
60	*3.5×6×4.5 4.5×7.5×5.3	20.0	2,920 (1,700)	7,250 11,200	5,750 8,850	9,100 16,900	45.5 84.5	24.5 77	196 470	20.5 64.5	165 395	0.17 0.26	1.4
60	6×9.5×8.5	20.0	3,960 (3,500)	10,600 15,600	8,400 12,400	13,400 23,500	91.5 160	46.5 133	330 755	39 111	279 630	0.24 0.35	2.3
60	7×11×9	20.0	3,960 (3,500)	17,700 26,100	14,000 20,700	20,800 36,500	164 286	91 258	655 1,470	76 217	550 1,230	0.44 0.66	3.1
80	7×11×9	20.0	4,000 (3,500)	24,700 38,000	19,600 30,000	29,600 55,000	282 520	139 435	1,080 2,650	116 365	905 2,220	0.76 1.2	4.8
80	9×14×12	20.0	4,000 (3,500)	34,500 52,500	27,300 42,000	40,000 74,500	465 865	220 695	1,670 4,000	185 580	1,400 3,350	1.2 1.7	7

3) The basic load rating complies with ISO standard. (ISO14728-1 and ISO14728-2)
C_{50}: the basic dynamic load rating for 50 km rating fatigue life, C_{100}: the basic dynamic load rating for 100 km rating fatigue life,
*) Standard rail mounting bolt hole for NS15 is specified as hole for M3 (3.5 x 6 x 4.5). Please contact NSK to request a different hole for M4 (4.5 x 7.5 x 5.3).

Bottom Tapped Rails from stock available



Model No.	W1	H1	F	M×l	N	B3	G	L0	n	×	F
N1H152980LVNG01PCZ	15	15	60	M5×0.8	8	7.5	30	2980	49	×	60
N1H203960LVNG01PCZ	20	18	60	M6×1	10	10.0	30	3960	65	×	60
N1H253960LVNG01PCZ	23	22	60	M6×1	12	11.5	30	3960	65	×	60
N1H304000LVNG01PCZ	28	26	60	M8×1.25	15	14.0	40	4000	49	×	80
N1H354000LVNG01PCZ	34	29	80	M8×1.25	17	17.0	40	4000	49	×	80
N1H453990LVNG01PCZ	45	38	80	M12×1.75	24	22.5	52.5	3990	37	×	105
N1H553990LVNG01PCZ	53	44	105	M14×2	24	26.5	60	3990	32	×	120
N1H653900LVNG01PCZ	63	53	120	M16×2	25	31.5	75	3900	25	×	150

For partnumber reference see Nomenclature for Rail - page 21

Model No.	W1	H1	F	M×l	N	B3	G	L0	n	×	F
N1S152920LVNG01PCZ	15	12.5	60	M5×0.8	7	7.5	20	2920	48	×	60
N1S203960LVNG01PCZ	20	15.5	60	M6×1	9	10.0	30	3960	65	×	60
N1S253960LVNG01PCZ	25	18	60	M6×1	10	11.5	30	3960	65	×	60
N1S304000LVNG01PCZ	30	23	80	M8×1.25	14	14.0	40	4000	49	×	80
N1S354000LVNG01PCZ	35	27.5	80	M8×1.25	16	17.0	40	4000	49	×	80

For partnumber reference see Nomenclature for NS - page 23/25

Linear Guide Workshop Capabilities

Linear Guide Workshop Capabilities:

Stock finished sliders for NH, NS, PU/PE, LW, RA

LEAD TIME: 14 days (expedite faster is available)

Delivery from stock:

- Cut rail to requested length, multiple butting possible
- Add K1-L Lubrication Units
- Add protector seals, plates, etc
- Add High Performance Seal configurations
- Add dowel holes
- Arrange preload changes
- Change grease / grease fittings
- Change grease fitting hole location
- Other customization for rails and sliders



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